

VS-6A Analog I/O Module

The VS-6A Analog I/O Module has 4 analog input and 2 analog output channels, also equips one accurate calibrated DC 10V output.

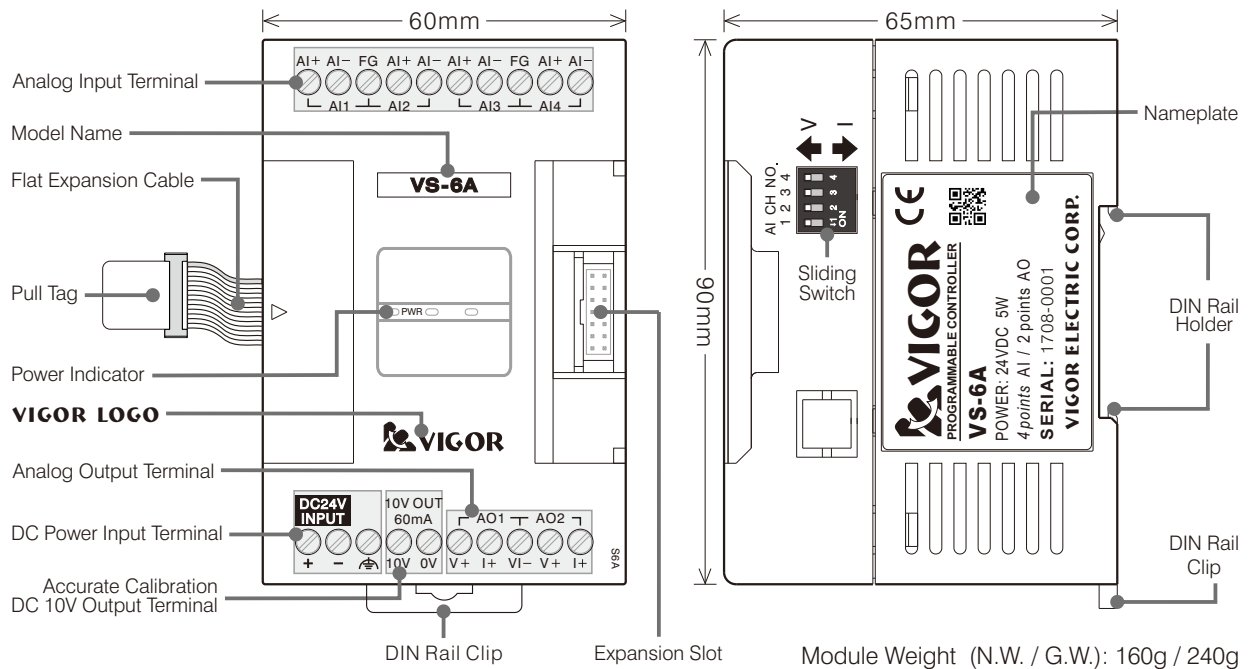
This module can convert external analog inputs of voltage or current signals to 16-bit digital values. When the FROM instruction is executed, the VS Main Unit reads out AD conversion data from the VS-6A module and stores that to registers. Thus, it provides the reference data for digital monitoring or controls.

This module provides an accurate calibration DC 10V voltage output to connect with variable resistor or position transducer easily.

Also, the module can use 16-bit digital set values to generate 2 channels of external voltage or current signal outputs. When the TO instruction is executed, the VS Main Unit copies DA source data to the respective memory at the VS-6A then the module's DA circuit converts the data to analog outputs for external loads.

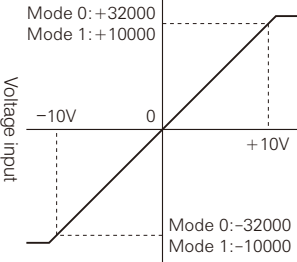
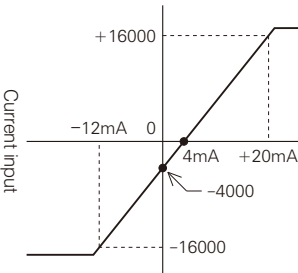
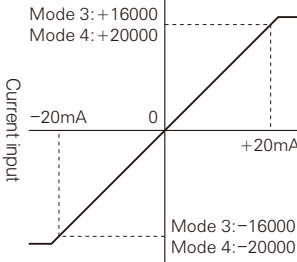
The VS-6A Analog I/O Module requires a DC 24V external power input for the isolated DC to DC regulated power to provide its AD and DA converters. Also, between the PLC inner circuit and the analog I/O are isolated by the Magnetic-coupler thus the module can get a stable AD / DA conversion. Please read following instructions before use.

• Product Exterior

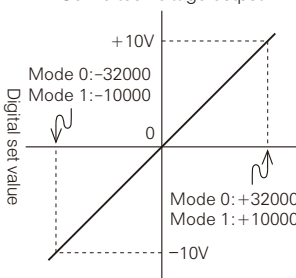
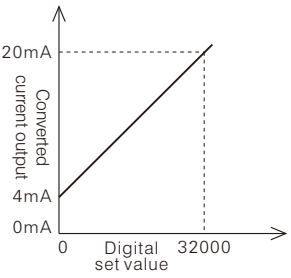
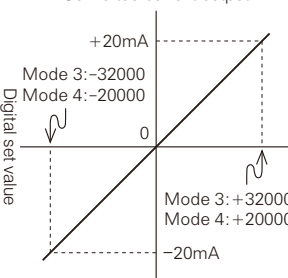


● Product Specification

Analog Input Specification

| Item | Voltage Input Spec. | Current Input Spec. | |
|--------------------------|--|---|--|
| | The voltage or current input switch is located on the module's right side also the operation mode BFM is required to set. | | |
| Analog Input Range | -10V~+10V | 4~20mA | -20mA~+20mA |
| Converted Value | -32000~+32000 / -10000~+10000 | 0~16000 | -16000~+16000 / -20000~+20000 |
| Input Resistance | 200kΩ | 250Ω | 250Ω |
| Max. Resolution | 0.3125mV | 1.25μA | 1.25μA |
| Overall Accuracy | <ul style="list-style-type: none">● Ambient temp. 25 ±5℃ is ±0.3% full scale (±60mV)● Ambient temp. 0~55℃ is ±0.5% full scale (±100mV) | <ul style="list-style-type: none">● Ambient temp. 25 ±5℃ is ±120μA● Ambient temp. 0~55℃ is ±200μA | <ul style="list-style-type: none">● Ambient temp. 25 ±5℃ is ±0.3% full scale (±120μA)● Ambient temp. 0~55℃ is ±0.5% full scale (±200μA) |
| Max. Input Range | -15V~+15V | -32mA~+32mA | -32mA~+32mA |
| Conversion Curve Diagram | <p>Mode 0 / Mode 1 -10V ~ +10V voltage input Converted digital value</p>  | <p>Mode 2 4mA ~ 20mA current input Converted digital value</p>  | <p>Mode 3 / Mode 4 -20mA ~ +20mA current input Converted digital value</p>  |

Analog output Specification

| Item | Voltage Output Spec. | Current Output Spec. | |
|--------------------------|--|---|---|
| Analog Output Range | -10V~+10V | 4~20mA | -20mA~+20mA |
| Digital Set Range | -32000~-+32000 / -10000~-+10000 | 0~32000 | -32000~-+32000 / -20000~-+20000 |
| Load Resistance | 500Ω~1MΩ | 500Ω | 500Ω |
| Max. Resolution | 0.3125mV | 0.625μA | 0.625μA |
| Overall Accuracy | <ul style="list-style-type: none">Ambient temp. 25 ±5℃ is ±0.3% full scale (±60mV)Ambient temp. 0~55℃ is ±0.5% full scale (±100mV) | <ul style="list-style-type: none">Ambient temp. 25 ±5℃ is ±120μAAmbient temp. 0~55℃ is ±200μA | <ul style="list-style-type: none">Ambient temp. 25 ±5℃ is ±0.3% full scale (±120μA)Ambient temp. 0~55℃ is ±0.5% full scale (±200μA) |
| Conversion Curve Diagram | <p>Mode 0 / Mode 1 -10V~+10V voltage output Converted voltage output</p>  | <p>Mode 2 4mA~20mA Acurrent output</p>  | <p>Mode 3 / Mode 4 -20mA~+20mA Acurrent output Converted current output</p>  |

Basic Specification

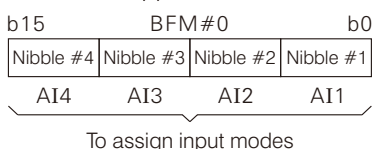
| Item | Specification |
|-------------------------------------|--|
| Response Time | 1.2 ms |
| Accurate Calibration Voltage Output | DC 10V \pm 0.5%, 60mA (Max.) |
| Isolation Method | The external DC 24V input through an isolated DC/DC power to provide AD & DA convert circuits; Magnetic-coupler isolation between PLC and analog circuits; no isolation between AI / AO channels |
| Power Consumption | DC 24V \pm 20%, 210mA (Max.) from external + DC 5V 15mA from PLC's inner power |

- Definition of Buffer Memory BFM in the VS-6A Module

The VS-6A module uses the BFMs to communicate with the VS Main Unit for the parameter setting, converted and set values access.

| BFM No. | Component Description | |
|---------|--|---|
| #0 | To assign the analog input modes of AI1~AI4. When the power is turned from OFF to ON, the default value is H0000. | |
| #1 | To set the average times of AI1. | When the power is turned from OFF to ON, the default value is 10. The available range is 1~32,767, otherwise it is equivalent to 10. |
| #2 | To set the average times of AI2. | |
| #3 | To set the average times of AI3. | |
| #4 | To set the average times of AI4. | |
| #5 | Converted digital value of AI1 (the average times is designated by BFM #1). | |
| #6 | Converted digital value of AI2 (the average times is designated by BFM #2). | |
| #7 | Converted digital value of AI3 (the average times is designated by BFM #3). | |
| #8 | Converted digital value of AI4 (the average times is designated by BFM #4). | |
| #20 | To assign the analog output modes of AO1~AO2. When the power is turned from OFF to ON, the default value is H00. | |
| #21 | The digital set value of AO1. | When the power is turned from OFF to ON, the default value is 0. |
| #21 | The digital set value of AO2. | |
| #23 | To assign the holding modes of AO1~AO2. When the power is turned from OFF to ON, the default value is H00. | |
| #30 | Identification code: VS-6A = K204 (can use the FROM instruction to check whether the place is this module or not) | |
| #31 | The version number of this module. (the content value <input type="text"/> <input type="text"/> indicates Ver. <input type="text"/> . <input type="text"/>) | |

BFM#0 To appoint the modes of analog inputs: (the sliding switch should also consistent with the modes)



| Value of Nibble | Analog Input Mode | |
|-----------------|---------------------------|--|
| 0 | -10V~+10V voltage input | Converted digital value: -32000~+32000 |
| 1 | | Converted digital value: -10000~+10000 |
| 2 | 4mA~20mA current input | Converted digital value: 0~+16000 |
| 3 | -20mA~+20mA current input | Converted digital value: -16000~+16000 |
| 4 | | Converted digital value: -20000~+20000 |
| Other | Disabled | |

Example: If the BFM #0 of a VS-6A is set to be H5420, then

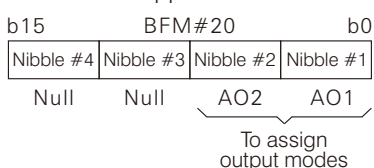
AI1: For -10V~+10V voltage input, that will be converted to the value -32,000~+32,000 at this mode.

AI2: For 4mA~20mA current input, that will be converted to the value 0~+16,000 at this mode.

AI3: For -20mA~+20mA current input, that will be converted to the value -32,000~+32,000 at this mode.

AI4: Disabled

BFM#20 To appoint the mode of analog output:



| Value of Nibble | Analog Output Mode | |
|-----------------|----------------------------|----------------------------------|
| 0 | -10V~+10V voltage output | Digital set value: -32000~+32000 |
| 1 | | Digital set value: -10000~+10000 |
| 2 | 4mA~20mA current output | Digital set value: 0~+32000 |
| 3 | -20mA~+20mA current output | Digital set value: -32000~+32000 |
| 4 | | Digital set value: -20000~+20000 |
| Other | Disabled | |

Example: If the BFM #20 of a VS-6A is set to be H20, then

AO1: For -10V~+10V voltage output, that will use the digital set value -32,000~+32,000 at this mode.

AO2: For 4mA~20mA current output, that will use the digital set value 0~+32,000 at this mode.

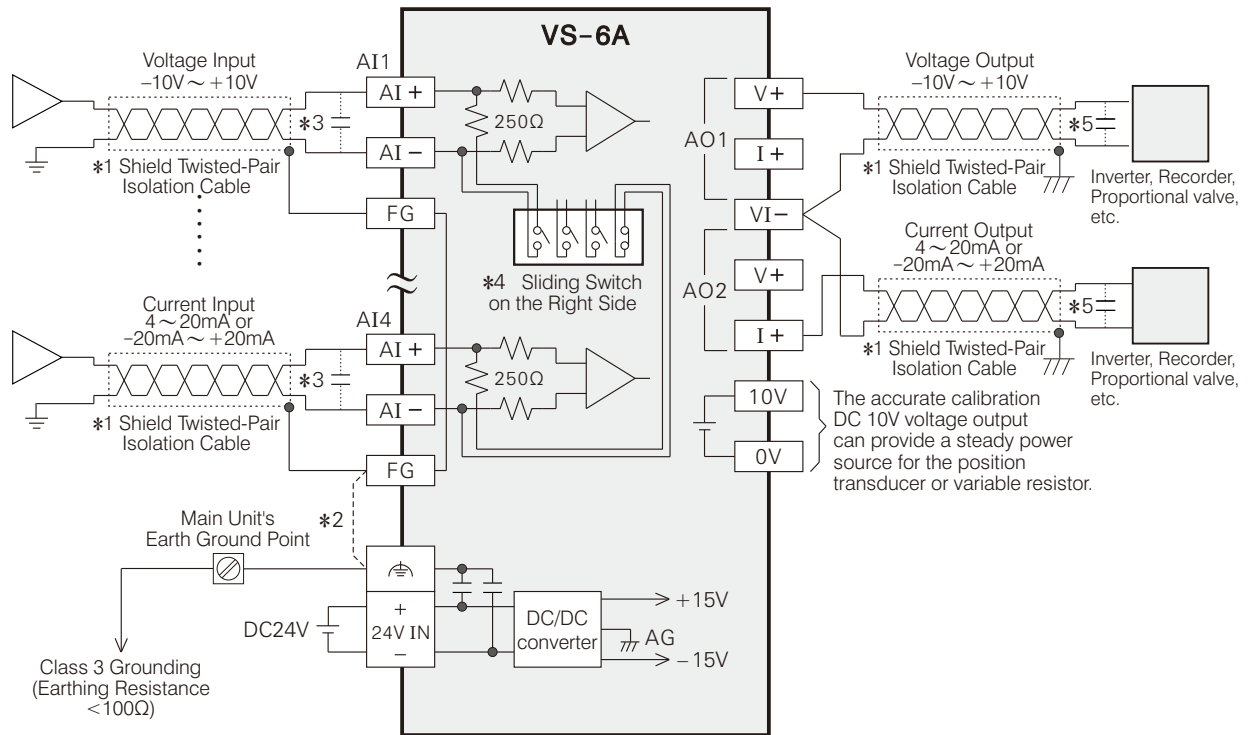
BFM#23 To appoint the output holding mode: (for the PLC status turns from RUN to STOP)



If the value in the nibble = 0, the channel will keep the last output, even PLC is STOP.

If the value in the nibble ≠ 0, the channel will change its digital set value = 0 at STOP.

● External Wiring



*1: Please use the Shield Twisted-Pair isolation cable for every analog input/output channel. Must keep the signal cable away from any power line (including the power of motor, valve or contactor) to prevent external interference or module damage.

*2: Please connect the end of cable shield to the FG terminal. If the noise is huge, should connect the FG to the terminal at the Main Unit.

*3: If the reading value of voltage/current signal is fluctuating or with electrically induced noise on the external wiring, please parallel connect a smoothing capacitor (0.1 μ F~0.47 μ F, 25V) between the input terminals.

*4: To set the operating modes of AI1~AI4, two things MUST be done:
 1. Assign the relative nibbles of the BFM #0.
 2. Adjust the sliding switches on the right side of the module.

AI CH NO.
 1 2 3 4



↑ V Upper position is for the voltage mode.

↓ I Lower position (ON) is for the current mode.

*5: If the reading value of voltage/current signal is fluctuating or with electrically induced noise on the external wiring, please parallel connect a smoothing capacitor (0.1 μ F~0.47 μ F, 25V) between the input terminals.

*6: For every analog output channel, either voltage or current output can be used but not both at the same time.

● Example Program

The VS-6A is installed next to the Main Unit and became the 1st. special module.

Its AI1~AI3 are used for -10V~10V inputs, AI4 is used for 4~20mA input. Input converted values of AI1~AI4 are sequentially stored at D100~D103.

Its AO1 is used for -10V~10V output, AO2 is used for 4~20mA output. Output digital set values of AO1~AO2 are sequentially stored at D7000~D7001.

